

Quality of Genetically-Improved *Acacia auriculiformis* for Renewable Short-Rotation Wood-Energy

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Abstract

To be viable, fast-growing energy plantations must be large in volume, harvested at early age, and maximized calorific value which linked to heartwood proportion. This study examines 38 families in the second generation (F_2) progeny trial of *Acacia auriculiformis* for energy. Heartwood proportion, calorific value and lignin content were assessed at ages 22, 30, 35, and 40 months. Wood samples from around 300 selected individuals of observed ages from all families were examined. Quality was based on heartwood and sapwood development until reaching the commercial requirement of $>33\%$ for lignin content and $>4,500 \text{ cal g}^{-1}$ for calorific value. When required quality has been obtained at particular age, assessment of biomass was carried out from all final individuals in the progeny test. Heartwood proportion varies among families. Heartwood possesses higher values than sapwood in lignin content and calorific value. Individuals with higher heartwood proportion are preferred. Both wood types only reached the required quality for solid wood energy after 3.5 years, however lignin content at much early age are appropriate for wood pellet and briquette. Selection improves heartwood proportion and quality from the first generation (F_1) into F_2 with an increase of 52% at three years. Mean annual increments at 3.5 years is $43 \text{ m}^3 \text{ ha}^{-1} \text{ yr}^{-1}$.

Keywords: genetic improvement, *A. auriculiformis*, biomass, energy, rotation

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Introduction

To be economically viable, energy plantations must be fast-growing so that large volumes of wood could be harvested at an early age and meet the standard quality (Apiolaza 2009; Krzyzaniak *et al.* 2014). In term of wood for energy, quality is strongly associated with its calorific value (Stolarski 2014) which is often linked to the existence of heartwood (Eberhard 1990). *Acacia auriculiformis* is a fast-growing species that potentially meet the requirements, and it is highly suited to planting in a large range of Indonesian environments. Rotation lengths of unimproved planting stock of this species, when grown for fuelwood, can vary between four years in China (Zhigang & Minquan 1987) and eight years in Bangladesh (Islam *et al.* 2013). However, with a genetic improvement that has been carried out for this species, it is important to find the proper rotation age for energy-wood. This might be influenced by several factors, including the source of genetic materials, environment, spacing, and maintenance. This study (undertaken by using genetically improved individuals) is expected to select the best genotypes for deployment and for developing mass scale production. The success of this action not only provide a carbon-neutral renewable-energy source but also help the community to fulfill their fuelwood needs, without

destroying surrounding woodlands and forests. In addition, this fast-growing species also capture more abundant carbon from the atmosphere for climate change mitigation, than the slower one. Further, having abilities to coppice for branch harvest while securing cut back the main stem and grow well in marginal sites, this species help maximizing land cover with vegetation, thus useful for maintaining the ecosystem.

In general, heartwood is higher in calorific value and lignin content than sapwood (Eberhard 1990; Sitoputro 2014). The heartwood portion is characterized by higher extractive constituent than sapwood in which those factors determine woods' heating value (Bowyer *et al.* 2007). Heartwood portion is highly varied within species, and it is genetically controlled (Zobel & Jett 1995), therefore selection of individuals with the highest proportion of heartwood is expected to improve wood quality for energy. Heartwood portion of *A. auriculiformis* stem varies significantly on each tree (Susanto *et al.* 2008), then it is important to select *A. auriculiformis* tree with large heartwood portion. Heartwood portion in tree trunk increases with age (Des Santos Lourenço 2008; Moya & Berrocal 2010).

Large heartwood portion is potentially produce good

wood quality for energy with higher lignin content and greater extractive compounds and expectedly higher calorific value. In a plant, lignin content determines its possibility for an energy source (McKendry 2002), partly because it affects the heating value (Bowyer *et al.* 2003). For energy purpose in the form of a wood pellet, wood with high lignin content are also advantageous due to its ability to bind wood powder forming sturdier wood pellet (Hafren *et al.* 1999). It also causes materials to be less moist because lignin is much less hygroscopic (Panshin & de Zeeuw 1980), hence increasing wood resistance against biodegradation (Bowyer *et al.* 2003) useful for storage.

Wood calorific value or heat of combustion is the most common parameter used to compare the quality of fuelwood (Eberhard 1990; Dermibas 2009). The calorific value per unit of wood biomass is positively correlated with lignin content (Dermibas 2003; Dermibas 2009). This means higher lignin content would produce higher heating value, although other extractives could also be influential (Bowyer *et al.* 2003; Zhonglian 2009). Due to its higher degree of oxidation, wood cellulose is less heat value than lignin (Demirbas & Demirbas 2009). Observation of calorific value of many species including ten acacia species by Eberhard (1990) showed that heartwood contains higher calorific value than sapwood, and specifically, Sitoputro (2014) also reported that the heartwood of *A. auriculiformis* is higher in calorific value than its sapwood. Without detail information on its wood quality, *A. auriculiformis* has also been used for fuelwood in China with four-year rotation (Zhigang & Minquan 1987). Heartwood in woody plants has been so important to determine the quality, and it implies proper rotation. This is also exemplified in tree species *Bombacopsis quinata* which heartwood content rises with increasing age and its rotation period needs to be extended to achieve heartwood requirement for producing quality timber (Perez 2004).

Similarly, for *A. auriculiformis* which genetic improvement in the first generation (F₁) showed a wide variation of heartwood proportion ranging from 11–22% at 3 years old (Susanto *et al.* 2008), it would be expected to increase more of its proportion because of age and selection from F₁ to second generation (F₂). During the selection process, the best individuals were left for growth and heartwood proportion, for better quality wood energy and for determining proper rotation. For plantation manager point of view, uniform material of the tree will gain efficient and effective process in the bioenergy industry. Uniformity and continuity of wood energy material would determine the scale of industries (Hendrati *et al.* 2011). Therefore, particular age of woody plants with similar heartwood and sapwood portions will be influential for running wood-energy industry. Increased lignin has also been known as an important character in wood energy for direct firing or co-firing (Hinchee *et al.* 2009).

This paper studies the wood quality in term of wood energy by observing heartwood portion and examines the suitability of wood from F₂ genetically-improved *A. auriculiformis* by confirming it with essential characters for energy-wood which are lignin content and calorific value. It is expected that its quality will increase with age and there will be a particular age for *A. auriculiformis* to achieve sufficient quality for wood-energy.

Methods

Materials Experiment was conducted with materials from F₂ progeny test which was established by using the best 38 families from F₁ established by Susanto *et al.* (2008). Each family of F₂ was set randomly in four tree plot/block and replicated into ten blocks at 4 × 2 m spacing totaling about 1,520 trees. Assessments of heartwood portion were carried out in 22, 30, and 36 months by culling one worst individual in growth at each age, within the four-tree-plot families, in the form of three cm-width disks. Final heartwood proportion was assessed at 40-months from the final best standing tree within the family by drilling the stem at diameter breast height (dbh). The two-cm diameter drill was used to remove a wood sample across the trunk diameter of the final living individuals. The wood samples both from the disks and the drilled samples were used for lignin content and calorific values test in the laboratory. For lab analysis, wood samples were collected from individuals of four most uniform blocks (block 1, 3, 5, and 9). Laboratory assessments were only undertaken to 30 and 36-month trees as scoping trial from the disk samples, 40 months from the drilled samples for lignin content and similar samples of 30 and 40 months for calorific values (Sitoputro 2014).

Heartwood proportion and sample preparation

Diameter of disks and heartwood parts were measured from two directions across the disks with 90 °C angle in between. Heartwood portions were assessed by measuring the darker heartwood portion out of the whole disk area. Further, an electric handsaw (Maktec type P45-6530) was used to cut apart the sapwood from the heartwood from the disks (22, 30, and 35 months) and drilled (40 months) samples. After being oven dried at 80 °C for two days, both samples were labelled according to family and tree numbers. Heartwood and sapwood of each sample were divided into two different sample forms (1) into 34 g powder by grating/grinding the samples for lignin content analyses and (2) into 0.5 g of dried flakes used for calorific value assessment. Samples were taken from sapwood and heartwood-formed samples only (Sitoputro 2014).

Lignin content analysis Lignin content was analyzed using Chesson-Datta method (Datta 1981) and corrected by ash content, which was carried out with sequential fractionation and gravimetric method. One gram of sawdust sample was refluxed for two hours in 150 mL H₂O at 100 °C using hot water soluble to extract pectin and oligosaccharides. In order to get rid of hemicelluloses, dried residue was refluxed for two hours with 150 mL of H₂SO₄ at 100C. To remove dried Cellulose residue, the sample was treated with 10 mL 72% H₂SO₄(v/v) at room temperature for four hours, then it was diluted to 0.5 M H₂SO₄ and refluxed at 100 °C for two hours. Then to remove the ash dried residue, samples were burned down in a huffle furnace (Heraeus MM 110) in 575 ± 25 °C for five hours. The leftover residue was lignin which was remained and ready for measurement.

Lignin content percentage corrected by ash content, were calculated using the Equation [1] (Datta 1981).

$$\text{Lignin (\%)} = ((d-e)/a) \times 100\% \quad [1]$$

note: a: sample's oven-dry weight (ODW) (g), d: oven-dry weight (ODW) of the residue after treated with 72 % H₂SO₄

and 0,5 M H₂SO₄(g), e: ash (g).

Measurement of the calorific value Gross calorific values were measured in a bomb calorimeter in two steps by first determining the average value for a benzoic standard and then the sample (ASTM D-2015). The amount of 0.5 g dried flakes were placed in the calorimeter which was prepared and ready for use for 15-minute analyses. Once the temperature is constant, the bomb was turned off and the final temperature is recorded. The GCV of each sample was calculated as shown Equation [2]:

$$GCV = ((EE \Delta t) - (Acid) - (Fuse)) / 5m \quad [2]$$

note: EE = standard capacity of the calorimeter (cal C⁻¹), m = mass of benzoic acid tablet (g), Δt = temperature difference (C), Acid = amount of heat obtained from the titration procedure (1.4 cal mL⁻¹ titrant), Fuse = the amount of heat that is used to burn the fuse (2.3 cal cm⁻¹).

Measurement of biomass On each sampling occasion, stand volume was calculated from height, diameter at breast height and multiplied with the correction factor of 0.33. Total biomass was estimated from the stem and branches in which for *A. auriculiformis* the proportion is about 79% from the stem and 21% from branches (Zhigang & Minquan 1987). This wood-biomass was assessed by calculating the main trunk volume assigned as 79%, while the branches volume were assumed as the leftover percentage (21%) and it was calculated and added to make a total volume of a tree (100%).

Data analyses Lignin content was measured by using Chesson-Datta method described before. Calorific value was assessed by using Bomb Calorimeter described above T-test analyses were undertaken for lignin content and calorific values for both wood types, heartwood and sapwood, at different ages. Graphics were figured to describe the differences in heartwood proportions among ages, and the comparisons of lignin content and calorific values between sapwood and heartwood with times.

Results and Discussion

Heartwood proportion Some *A. auriculiformis* individuals develop heartwood after 22 months, but most individuals have not yet. Therefore, the average heartwood formation after 22 months is still relatively low which is about 19%. There has been a variation on the formation of heartwood in young *A. auriculiformis* among families at 30 months (p < 0.019) and that variation is becoming greater (p < 0.00001) after another six months at 36 months (Sitoputro 2014). Records of measurement indicate that this heartwood proportion is increasing with age (Figure 1). Comparison at 3-year-old between the F₁ generation (Susanto *et al.* 2008) and the F₂ generation indicates that there has been a considerable increase in heartwood proportion up to 53% from 16.8% in F₁ into 25.2% in F₂ (Figure 1). After fourth selection in the second generation (F₂), the proportion increases another 52% at 40 months.

The heartwood of this species developed continuously throughout the year (Baqui & Shah 1985). This kind of variations in heartwood proportion has been commonly

found in tree species (Eberhard 1990) and is highly genetically controlled (Korinobu *et al.* 1990; Knigge 1993; Zobel & Jett 1995). Therefore, it becomes an effective character for selection to screen individuals with best heartwood proportion to approach satisfying gain in timber quality. Commercially, sapwood is less desired because of greater starch and water content causing it less strong, and it is also not suitable for wood-energy. In contrast, heartwood contains dead cells, higher density, having more gas, extractives and tillose making it stronger and more resistant against microorganism (Hills 1987; Bowyer *et al.* 2007) and the first four characters are also supporting high heating value. High variation of this character in this study, have caused very high heritability values (*h*²) of 0.67 at three years and 0.54 at 3.5 years, so it is likely to be highly inherited to the offspring. Accordingly, selected individuals based on best heartwood proportion would be expected to have better quality than those of individuals with a smaller proportion of heartwood.

In breeding, selections have been useful for increasing the average value of selected best individuals (Figure 1), indicating worthy results from the breeding program. The 5-year *A. auriculiformis* plantation established by using bulk seeds of the first generation (F₁) seed orchard, has shown that the heartwood portion has reached up to 55–67%. This was established by using seeds of the first generation (F₁) seed orchard which shows a range of 11–22% heartwood proportion at three years. Although influenced by age, that *A. auriculiformis* plantation grown has shown an increase of 200–400% heartwood proportion at five years if compared to those of the first generation. For that reason, it is expected that the seeds derived from the second generation (F₂) seed orchards with an average of 52% heartwood proportion will produce trees with a much higher range of heartwood proportion which is expected to produce better wood quality for energy. This is because the F₂ generation has been

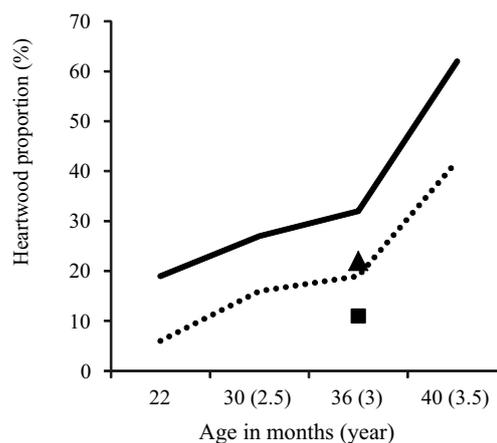


Figure 1 Development of heartwood proportion of *A. auriculiformis* from 22 up to 40 months. (note: Data assessments at 30 and 36 months are also used by Sitoputro 2014). Max second generation (F₂) (—), min second generation (F₂) (---), max first generation (F₁) (▲), min first generation (F₁) (■).

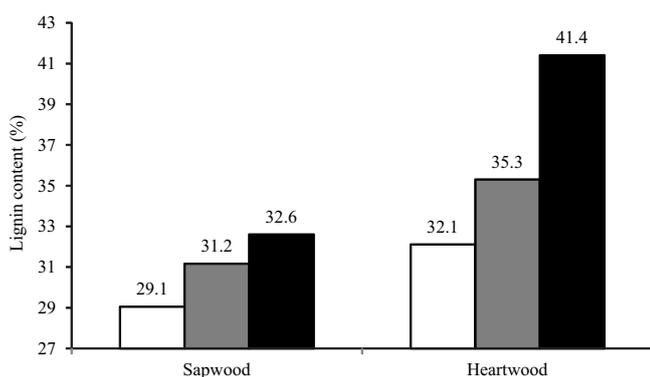


Figure 2 Lignin content of *A. auriculiformis* sapwood and heartwood at 30, 36, and 40 month old. (Note: data assessments at 30 and 36 months were also used by Sitoputro 2014). 30 months (2.5 yr): sapwood vs heartwood *** (□), 36 months (3 yr): sapwood vs heartwood * (▣), 40 months (3.5 yr): sapwood vs heartwood (■).

selected based on growth further than the F_1 .

Lignin content Differences in lignin content, between the two wood types, heartwood and sapwood were found for *A. auriculiformis* grown in the progeny trials. The lignin content values of each age increase from 29 to 31 and 32.6% at consecutive times of 2.5, 3, and 3.5 years for sapwood and 32 to 35 and 41% for heartwood (Figure 2) (Hendrati *et al.* 2014a, 2014b; Sitoputro 2014). Heartwood tends to possess higher lignin content compared to sapwood at all recorded ages.

High lignin content in energy-wood is essential due to its multi-functions. Referring to the results of this study, selecting this species at an early age to obtain individuals with higher heartwood proportion is an effective approach to get the product with higher lignin content. This is because lignin content has a negative correlation with biomass which indicates that biomass does not warrant high lignin content (Novaes *et al.* 2010). Lignin content has demonstrated a high positive correlation with heat combustion (Dermibas 2001; Günther *et al.* 2012), with $r = 0.87$ (White 1987) in which in the burning process, oxidation of lignin-bound C produce high heating value and affect calorific values of the wood (Kataki & Konwer 2001). In producing wood pellets, the role of lignin is crucial. This amorphous constituent melted in high temperature and solidified when cold (Wilson 2010). Therefore, lignin has a role as “binding agent” (Hafrén *et al.* 1999), and raw wood materials having high lignin content would reduce the cost for additional binding materials required in wood pellet production. Lignin stabilizes wood dimension (Panshin & de Zeeuw 1980), in which it also helpful for producing firm wood pellet used for energy. After the high-pressure process during pelleting, it binds the wood cells together forming composite strength. This naturally also occurs within a piece of wood (Dermibas 2004). It is, therefore, essential for pellet durability. It's stability and solid

characteristic is also useful to deter water penetration in the wood pellet (Evert 2006), because lignin is much less hygroscopic than cellulose, and lignin would keep the pellet dry, and minimize water adsorption. The wood pellet with water content would decrease heating value (Dermibas 2002) and increase the chance of microorganism invasion (Bowyer *et al.* 2007).

Lignin content of wood is considered to be high when reaching to >33% (Supartini 2009), and lignin content is a character that determines the quality of wood pellet (Peksa-Blanchard *et al.* 2007). The importance of lignin content in biomass for energy has been very common. In an agricultural plant, *Sorghum bicolor*, lignin content improvement from 20% to 30% could increase caloric value, and it has been successfully manipulated by using molecular genetics method (Arif 2018). In this study for *A. auriculiformis*, high lignin content is achieved at three years for heartwood (35.3%), but only nearly achieved after 3.5 years for sapwood (32.6%). However for wood pellet production, which require the range lignin content of 27–36%, both wood types have been suitable at a rotation of 2.5 years or even earlier. While the levels of temperature and pressure could improve wood pellet calorific value during the processing (Demirbas 2009; Hasan *et al.* 2017). In the study of pelletizing between wood and many non-wood materials, among the 74 biomass tested, woody biomass is classified as best materials for large-scale pelletization process, especially the stick wood (Gami *et al.* 2011).

In processing biomass for energy-wood, high lignin content of both, sapwood and heartwood, is important as both wood types will be mixed altogether during the processing. In this study, the heartwood proportion varied in the range of 6.1–50.2% (average 20.3%) at 2.5 years, to 9.5–58.3% (average 23.8 %) at three years and rising to 13.7–82.9 (average 54%) at 3.5 years. Further, selection carried out at 3.5 years had screened final individuals with heartwood proportion in the range of 45–82.9% (average 52%). When calculating both wood types in a mixture, by considering each proportion, lignin content at particular age show an average lignin value of 29.6% at 2.5 years, 32.15% at three years and 37% at 3.5 years. This shows that compared to values at 2.5 and three years old, only lignin content at 3.5 years that warrant higher quality (>33%), although less amount will also be appropriate for wood pellet or briquette that can be improved with heating and pressing after grinding. Therefore, it evident that heartwood portion would affect the quality of its wood-energy in term of lignin content, especially when wood-energy is in the form of solid wood products including chips and charcoal. Higher lignin content in heartwood than in sapwood of young *A. auriculiformis* in this study is consistent within *Robinia pseudoacacia* L. studied by Dünisch *et al.* (2010) which also shows higher lignin content in heartwood (24.2–25.0%) than in sapwood (21.4–22.2%).

Calorific value Heartwood of *A. auriculiformis* has sufficiently high calorific value since 2.5 years (Figure 3). Different from heartwood, the sapwood part has not reached the calorific value required by most consumers (>4500 cal g^{-1}) at 3.5 years. After 3.5 years, however, both wood

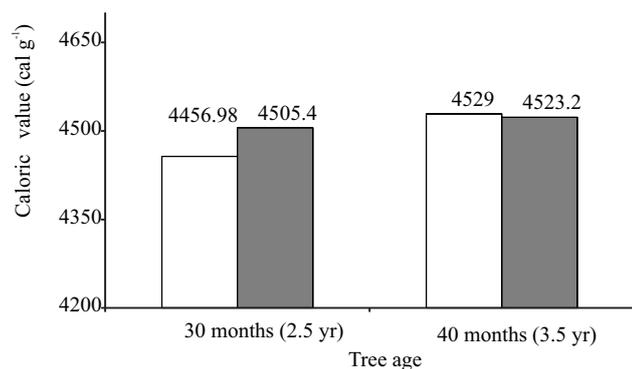


Figure 3 Calorific value of *A. auriculiformis* sapwood and heartwood at 2.5 and 3.5 years old (note: Data assessments at 30 months were also used by Sitoputro 2014). Sapwood (□), 40 Heartwood (■).

types have exceeds that value (Hendrati *et al.* 2014a; 2014b), so that a mixture of both wood types, regardless of each proportion from the selected individuals, will ensure the requisite calorific value.

Caloric value is the foremost character specifying a good quality of energy-wood. High calorific values have been recorded in this species. When it is grown much longer, the wood of this species which burnt without smoke and sparks is potential to reach higher caloric value up to 4,780–5,110 cal g⁻¹ as wood-energy (Zhigang & Minquan 1987) and 7,322 cal g⁻¹ as charcoal (Syachri 1983). There have been no correlations between lignin content and calorific value of *A. auriculiformis*, both in the sapwood and in the heartwood. Lack of relationship suggests that lignin may not be the only constituents associated with the caloric value in this species. Wood constituents other than lignin should affect the calorific value of wood, and this includes a resin (Bowyer *et al.* 2007). In this species, further investigation regarding other elements is therefore required.

Similar to lignin content, the calorific value at 3.5 years, also demonstrate appropriate value fulfilling commercial requirements of >4,500 cal g⁻¹ if assessed as solid wood for chips or charcoal. However, when using *A. auriculiformis* as materials for wood pellet or briquette, earlier harvest should provide an appropriate quality product as long as appropriate processing is applied. Further with recent request for lower caloric value which is less than 4,500 cal g⁻¹ for industries to minimize heating, much shorter rotation of 2.5-3 years should be applicable. Analysis of calorific potential in trees, including in *Eucalyptus grandis* and *E. urophylla*, have been demonstrating common tendency to increase with the increasing age (Santana *et al.* 2012). Densification in pelletizing is not only improving the heating value but also caloric value. The rising heating value would make the use of biomass for fuel more efficient in combustion and more compatible compared with coal (Dermibas 2009). In addition, denser materials such as wood pellet will also be easier to handle and transport thus significantly reduce the cost of handling.

Biomass Biomass production needs to be estimated when minimum threshold of quality for energy production has been achieved. However, variation among families in biomass production has been very significant ($p < 0.0001$) at 30 and 35 months (Sitoputro 2014), indicating promising gain when carrying out a selection. By considering wood quality criteria for energy, the results demonstrate that minimum year to grow energy plantation from genetically-improved *A. auriculiformis* is suggested at 3.5 years. This is because at 3.5 years, both wood types, heartwood and sapwood, have reached the required qualities as energy-wood in term of calorific value and lignin content if solid wood is expected for fuelwood, chips, or charcoal production. At this 3.5-year rotation, estimated MAI by using individuals after selection (the best 11.5%) based on wood volume will be reaching up to 43 m³ ha⁻¹ year⁻¹ (Hendrati *et al.* 2014a; 2014b; Hendrati 2016) with an average of 52% heartwood proportion at low soil fertility. This MAI should increase if planted with proper *silviculture* at more fertile soils.

In breeding program, increasing productivity is nearly always the aim, and this is also the case for genetic improvement of *Acacia auriculiformis* for wood-energy. In China, dry wood energy of this species produced at 3–5 year rotation, was 24,500 kg ha⁻¹ which is about 36.6 m³ ha⁻¹ yr⁻¹ with 1,665 trees ha⁻¹ (Zhigang & Minquan 1987) and there has been no available information about the use of selected or improved genotypes for that purpose. Meanwhile, results of this study indicate that the second generation (F₂) genotypes at 3.5 years will be estimated to produce higher MAI which is around 43 m³ ha⁻¹ yr⁻¹ (Hendrati *et al.* 2014a; 2014b; Hendrati 2016) at dry soil with precipitation of 1,800 mm yr⁻¹ and should increase at more fertile soils and better *silvicultural* practices. Without breeding, this species at four year age, demonstrated much lower MAI with 6,720 m³ at 2,222 trees ha⁻¹ (Bulgannawar & Math 1991; Ashaduzzaman *et al.* 2011). Calculation of samples taken from our plantation established by using F₁ bulk seeds from our seed orchard indicate productivity with MAI of >73 m³ ha⁻¹ yr⁻¹ at five years with 3 × 3 m spacing, which is much higher than those indicated in China.

Beside genetic factor, potential productivity from the breeding results of this fast-growing species might also be affected by advantageous environmental factors as Indonesia is a tropical country with plenty of rains and sunshine along the year. Compared to *Acacia* hybrid which has MAI of 48 m³ ha⁻¹ yr⁻¹ (Sunarti *et al.* 2013), this biomass is a slightly lower. However hybrid of *A. auriculiformis* with *A. mangium* although superior in growth may cause lower lignin content due to the suitability of *A. mangium* for pulpwood which requires lower lignin content (Wong *et al.* 2011). Nevertheless, in comparison to the sub-tropical species, this legume species grow in tropical areas has proven to produce higher yields than hybrid Aspen (*Populus* spp.) which has been genetically improved for fuelwood and has MAI of 20–25 m³ ha⁻¹ yr⁻¹ during 20–30 years of rotation in Europe (Tullus *et al.* 2012). Genetic gain trials by using F₂ seeds of this *A. auriculiformis* species have been established at the end of 2016, and it is expected to reveal the realized gain in

production and its estimation in economic value.

Conclusions

Heartwood proportion in *A. auriculiformis*, varies, increasing with time and genetically controlled. Heartwood tends to possess higher lignin content than sapwood in genetically-improved F_2 *A.auriculiformis* at 2.5 and three years. At 3.5 years, both wood types are similarly high in lignin content and caloric values, making it a proper rotation age for harvesting solid wood for energy such as fuelwood, chips, and charcoal. Earlier rotation age will be appropriate for wood pellet and briquette in which the quality of compacting process will determine the quality. At 3.5 rotation age, MAI after final selection is estimated to reach up to $43 \text{ m}^3 \text{ ha}^{-1} \text{ yr}^{-1}$ at low soil fertility. This MAI should increase if planted with proper *silviculture* at more fertile soils. The selection of *A. auriculiformis* during the breeding process has increased heartwood proportion up to 53% from the F_1 to the F_2 when assessed at three years and six months before the rotation age. This study shows that when using genetically improved *A. auriculiformis* for wood-energy, rotation of >3 year is sufficient to produce quality solid-wood with MAI of $43 \text{ m}^3 \text{ ha}^{-1} \text{ yr}^{-1}$ at spacing $2 \times 2 \text{ m}$. However, when using other than solid wood, early rotation may apply because the technology would determine the quality for processing.

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